

SERVICE MANUAL

STEREO TURNTABLE



SANYO

TP20

(EUROPE)



SPECIFICATIONS

Motor	DC motor	Stylus pressure	1.5 – 2.5 g.
Drive system	Belt drive	Frequency response	20 – 20,000 Hz
Speeds	33-1/3 and 45 rpm	Overhang	15 mm
Wow & flutter	0.05% WRMS	Channel separation	Better than 25 dB
Signal to noise ratio	Better than 60 dB	Power source	AC: 220V, 50Hz
Turntable platter	11-1/2" (29.2 cm)	Power consumption	6W
Tone arm	Static-balance type	Dimensions	Approx. 17-1/2"(W) x 5-5/8"(H) x 14-1/4"(D) (440 x 140 x 360 mm)
Tracking error	±1.5°	Weight	Approx. 9 lbs. 1 oz. (4.1 kg)
Cartridge	Magnetic stereo cartridge: (MG-10J)		
Stylus	0.5 mil diamond stylus: (ST-10J)		

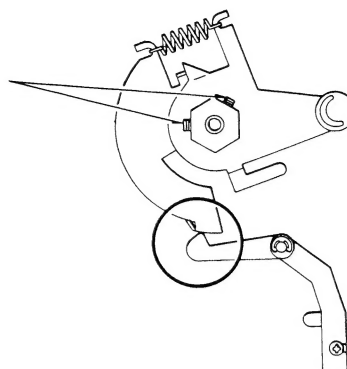
* Specifications and design are subject to change without notice.

ADJUSTMENT

ADJUSTMENT OF TONEARM LEVER

Set the turntable unit upside down after putting the tonearm on the arm rest and securing it.

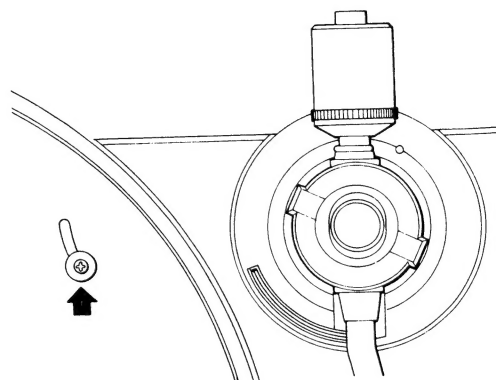
Then, loosen the set screw (w/hex hole) and position the lever (M18) in such a way that the protrusion of the micro-switch contacts the foremost end of the lever.



ADJUSTMENT OF MICRO-SWITCH

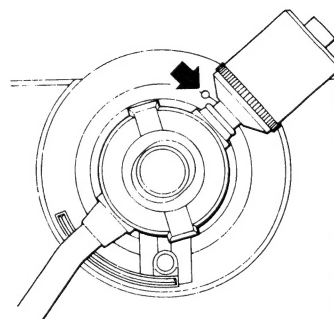
Set the turntable unit back in its normal position (the turntable platter at the top). Loosen the round head screw (Y7) (see illustration) with a screwdriver and adjust the microswitch position so that the micro-switch will be turned on when the tonearm has moved a little toward the turntable center.

The micro-switch should be correctly positioned at a place where it provides a rotational start for the turntable when the tonearm head centers an area 35 through 38cm away from the center.



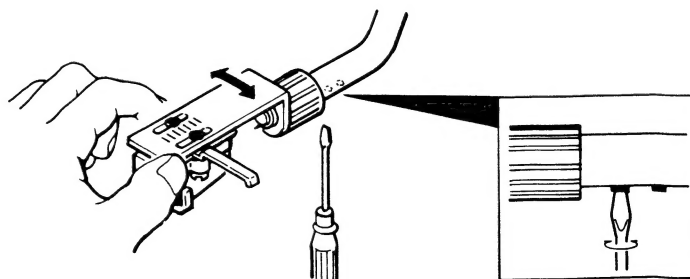
ADJUSTMENT OF AUTO-RETURN

There is a shaft which is accessible with a long shaft screwdriver through the hole below the tonearm. (See illustration at right.) When the stylus has reached a point approximately 55mm from the turntable center turn the shaft clockwise or counter-clockwise and select a position where it actuates the auto-return.



ADJUSTMENT OF HEADSHELL

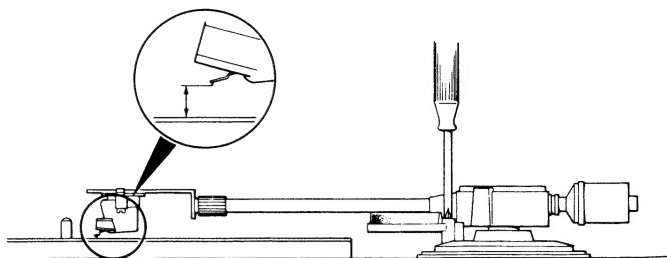
The headshell attached to the tonearm should not be inclined either to the right or to the left. If necessary, loosen the two screws on the bottom of the tubular arm and adjust the headshell. Be sure that the stylus is normal to the record surface.



ADJUSTMENT

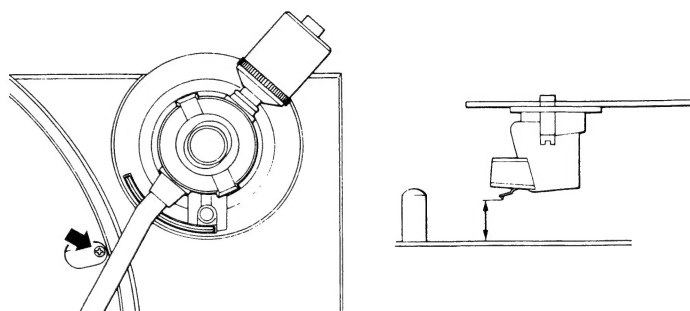
ADJUSTMENT OF TONEARM LIFTER

Set the cuing lever to UP and the distance between the stylus and the record to about 9mm by adjusting the arm lifter screw.



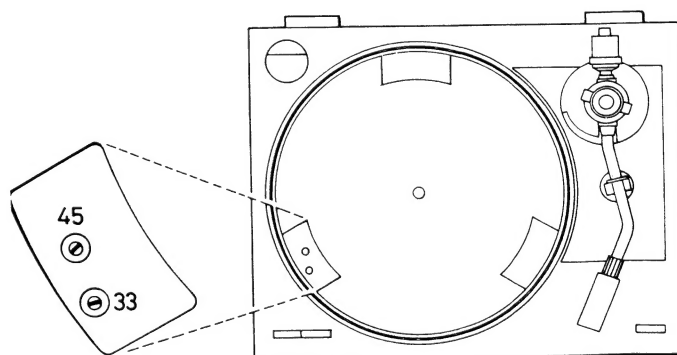
ADJUSTMENT OF LIFT-UP LEVER SPRING

Switch off power when the auto-return has worked and adjust spring tension to provide a clearance of 11mm between the stylus and the record.

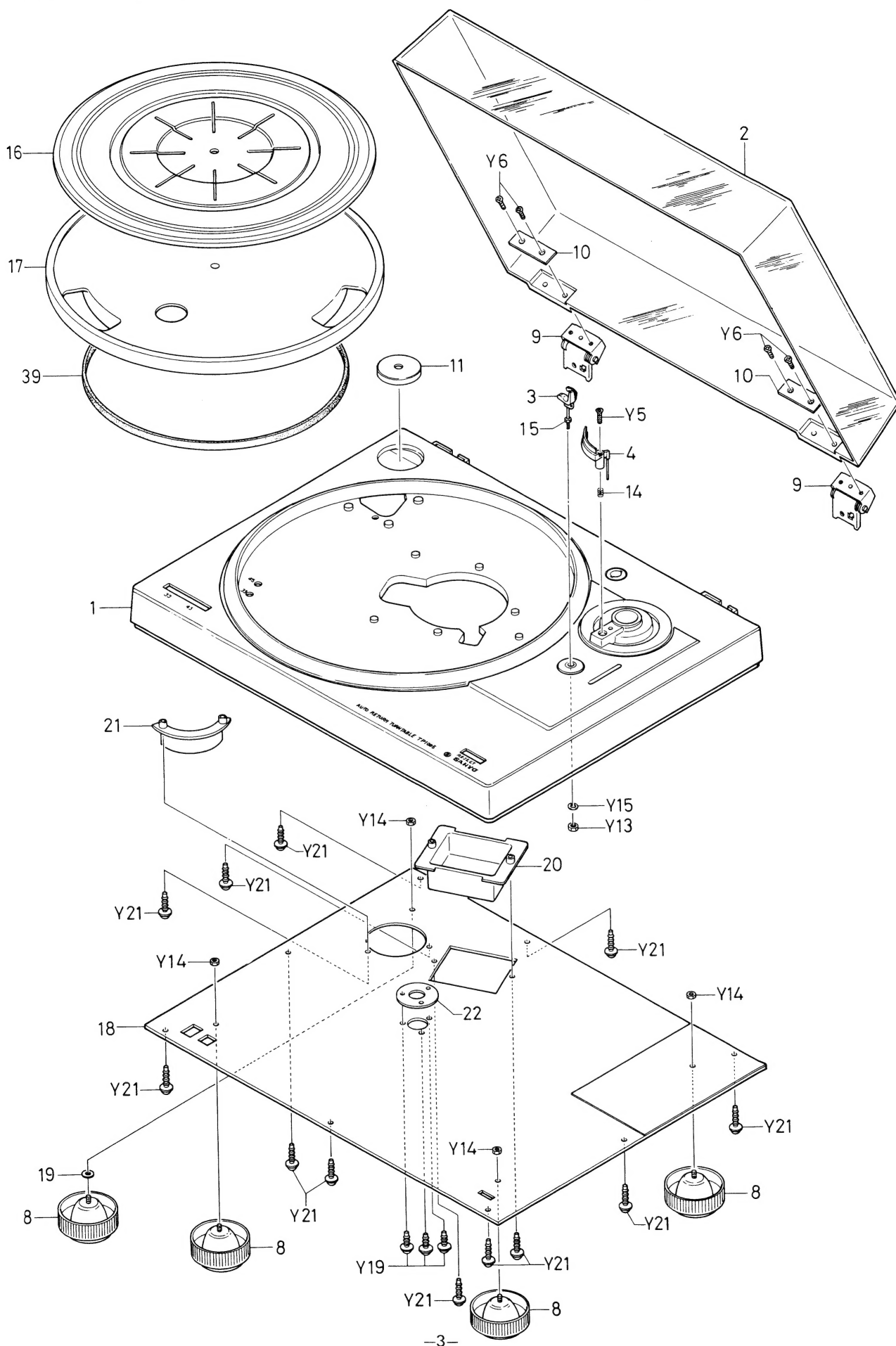


ADJUSTMENT OF TURNTABLE SPEED

Set the fine speed control dials to their center positions (each has three protrusions, of which only one can be set to the center). Make adjustment by inserting a screwdriver into the holes. When properly adjusted, the zebra stroboscope marks on the turntable platter seem to be stationary at the selected speed.



CABINET EXPLODED VIEW

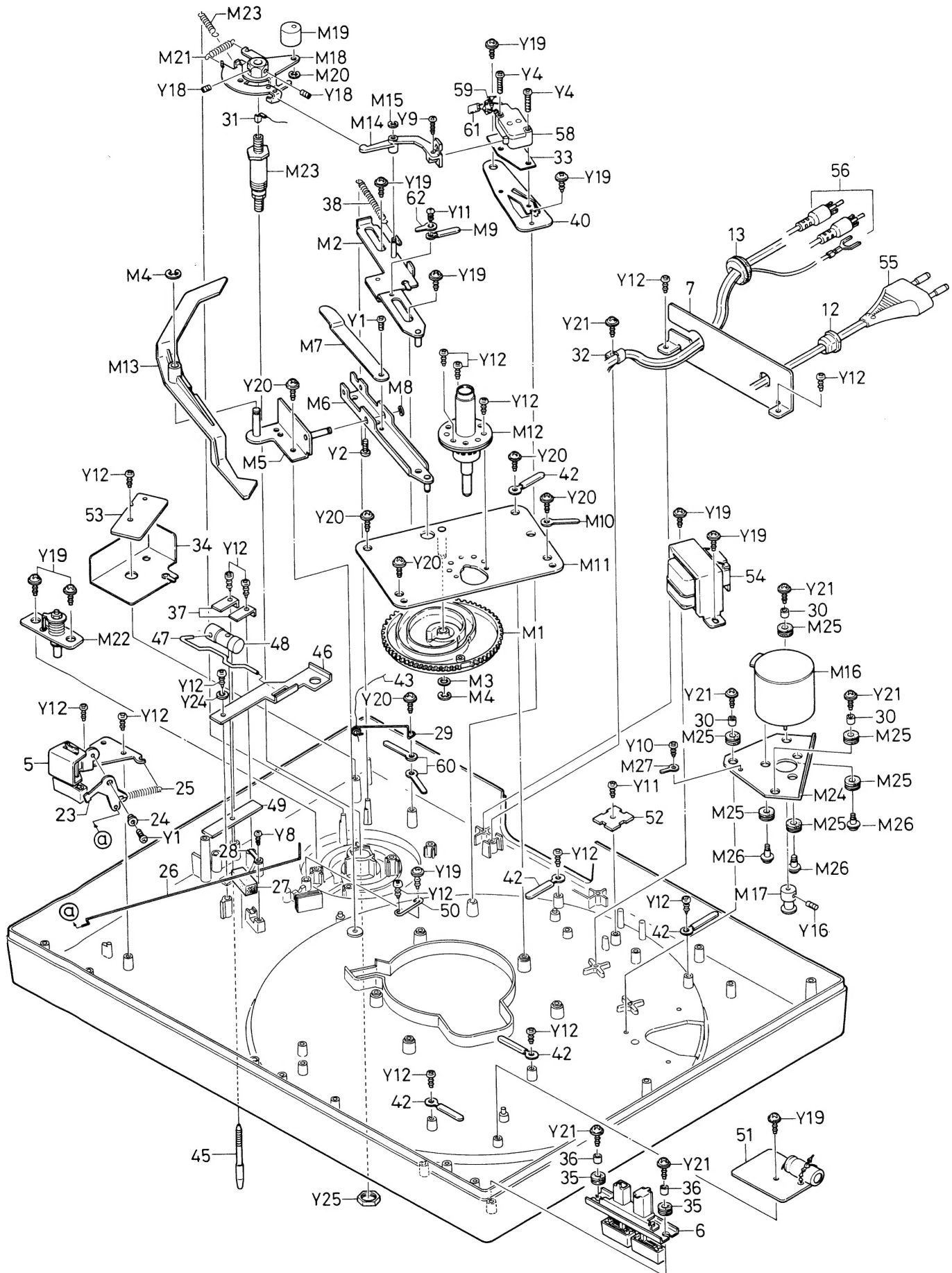


PARTS LIST

Ref. No.	Part No.	Description	Q'ty
PACKING			
	141-6-132T-97210	Individual Carton	1
	141-6-144T-49600	Styrol Filler, Set	2
	141-6-316T-79800	Pad, Top	1
	141-2-337T-10400	Ribbon, Arm Fixer	1
	141-6-410T-22201	Instruction Manual	1
	141-6-231T-60700	Inner Polyethylene Bag, Set	1
	141-6-231T-35400	Inner Polyethylene Bag, Sheet	1
	141-6-231T-25300	Inner Polyethylene Bag, Inst. Manual	1
	141-6-231T-10200	Inner Polyethylene Bag, Cord	2
	141-6-231T-10100	Inner Polyethylene Bag, Accessories	2
	141-6-316T-80100	Pad, Side Set	2
	141-6-317T-07500	Pad, Turn Table	1
	141-6-317T-06700	Pad, Sheet	1
	141-6-317T-07700	Pad, Dust Cover	1
	141-6-316T-88500	Pad, Dust Cover	1
	123-6-453R-00100	Inspection sheet	2
CABINET			
1	141-0-121T-14606	Deck Panel Assembly	1
2	141-0-194T-00700	Dust Cover Assembly	1
3	141-0-873T-00204	Rest Assembly	1
4	141-0-872T-00201	Lifter Assembly	1
5	141-0-365T-38402	Bracket Switch Assembly, Reject	1
6	141-0-365T-42102	Bracket Switch Assembly, Speed	1
7	141-0-367T-30601	Bracket Socket, Cord Out	1
8	141-0-174T-06600	Stand Assembly	4
9	141-2-251T-06102	Hinge, Dust Cover Mtg.	2
10	141-2-351T-47500	Bracket Mounting, Hinge Mtg.	2
11	141-2-352T-19900	Spacer, 45 Adaptor	1
12	141-2-464T-11800	Fixer, AC Cord	1
13	141-2-445T-16000	Rubber Cushion, Output Cord Mtg.	1
14	141-2-855T-14200	Coil Spring, Lifter Mtg.	1
15	141-2-683T-32401	Ring, Stand Mtg.	1
16	141-2-246T-23000	Sheet, Turn Table	1
17	141-2-118T-00600	Turn Table	1
18	141-2-126T-27900	Back Lid	1
19	141-2-352T-25300	Spacer, Adjust height or leg	1
20	141-2-135T-48501	Cover, PT	1
21	141-2-135T-53500	Cover, Motor	1
22	141-2-683T-33800	Ring, Turn Table Shaft	1
23	141-2-742T-07300	Lever, Reject	1
24	141-2-683T-28900	Ring, Reject	1
25	141-2-851T-73300	Coil Spring, Reject	1
26	141-2-852T-45600	Wire Spring, Reject	1
27	141-2-447T-45700	Cushion, Wire Spring (26)	1
28	123-2-472R-00401	Lug, Wire Spring (26)	1
29	141-2-852T-45700	Wire Spring, Earth	1
30	141-2-461T-30800	Pipe, Cushion	3
31	141-2-472T-06800	Lug, Arm Shaft Mtg.	1
32	141-2-464T-30000	Fixer, Output Cord	1
33	141-2-352T-24800	Spacer, Micro Switch Mtg.	1
34	141-2-322T-48900	Shield Plate, Output P.C.B	1
35	141-2-445T-05000	Rubber Cushion, Bracket Switch	2
36	141-2-461T-30800	Pipe, Bracket Switch	2
37	141-2-853T-63000	Plate Spring	2
38	141-2-855T-14700	Coil Spring, pull the Mechanism Slide	1
39	141-2-561T-04200	Flat Belt, Turn Table Drive	1
40	141-2-351T-47201	Bracket Mounting, Switch	1
42	141-2-472T-01201	Lug, Lead Retainer	4
43	141-2-340T-00200	Rope 0.5φ x 50mm	1
45	141-0-742T-07200	Lever Assembly, Lift up lever	1
46	141-2-853T-59900	Plate Spring	1
47	141-2-742T-26300	Lever	1
48	141-2-753T-54900	Shaft	1
49	141-2-241T-21300	Veil	1
50	141-2-852T-52500	Spring Wire	1

Ref. No.	Part No.	Description	Q'ty
ELECTRICAL PARTS & ARM (JPU1005UM)			
51	141-4-230T-84800	Printed Circuit Board Assembly, POWER	1
	141-2-464T-08700	Fixer	1
	4-237T-00100	Terminal, Wrapper Pin	9
SVR1	4-222T-39577	Semi Fixed Resistor 50kB	1
SVR2	4-222T-39576	Semi Fixed Resistor 20kB	1
D1		Diode DS18	1
D2		Diode DS17	1
C2		Electrolytic 1000μF +100 -10% 16WV	1
52	141-0-230T-44200	Printed Circuit Board Assembly, AC Relay	1
53	4-230T-19400	Printed Circuit Board, Output Relay	1
54	4-251T-92000	Power Transformer, 110/220V 50Hz	1
55	4-243T-77172	Power Supply Cord	1
56	4-243T-15171	Lead Cord, Output Cord DIN type	1
58	4-231T-61900	Switch, Micro	1
59	141-2-464T-08700	Fixer, Mylar (61) Mtg.	1
60	123-2-472R-00600	Lug, Earth	1
61(C1)		Mylar Capacitor 0.047μF ±20% 50WV	1
62	123-2-472R-00400	Lug, Earth	1
ARM (JPU1005UM)			
101	141-0-743T-05906	Arm Assembly	1
a	141-2-853T-53901	Plate Spring	1
b	141-0-687T-01400	Weight Assembly	1
c		Tapping Screw 2 x 4mm, Plate Spring Mtg.	1
102	141-0-286T-01000	Head Shell Assembly	1
103	141-2-445T-20300	Rubber Cushion	1
104	4-243T-15800	Lead Cord, LH	1
105	4-243T-15871	Lead Cord, LE	1
106	4-243T-15872	Lead Cord, RH	1
107	4-243T-15873	Lead Cord, RE	1
108	141-2-421T-23700	Special Screw	2
109	141-2-417T-18100	Stud Nut	2
110	141-2-453T-32200	Washer, Nylon	2
113	4-157T-00801	Cartridge Assembly	1
	4-156T-00500	Stylus	1
111	141-2-742T-13100	Lever, Head Shell Fingure	1
112	141-2-687T-01600	Weight, Sub Weight	1

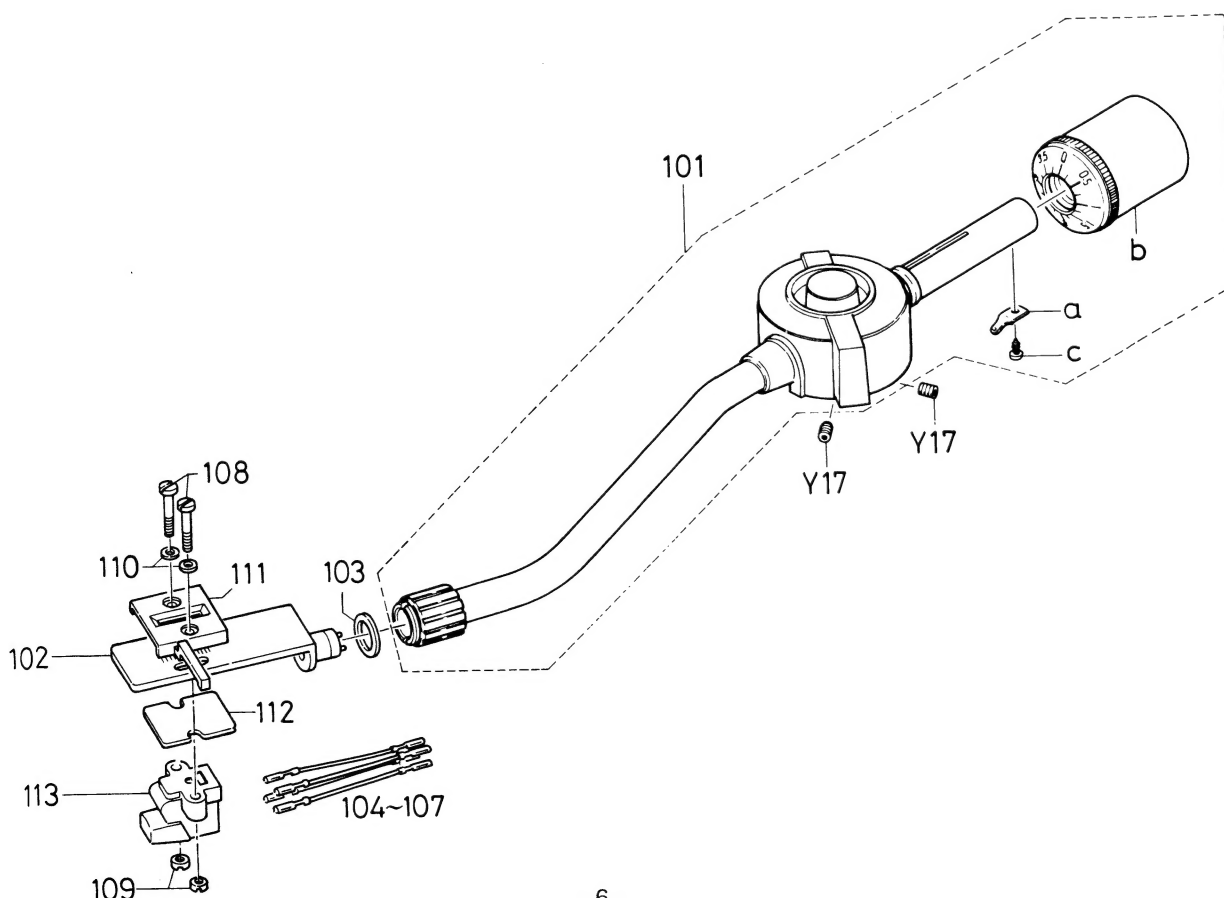
MECHANISM EXPLODED VIEW



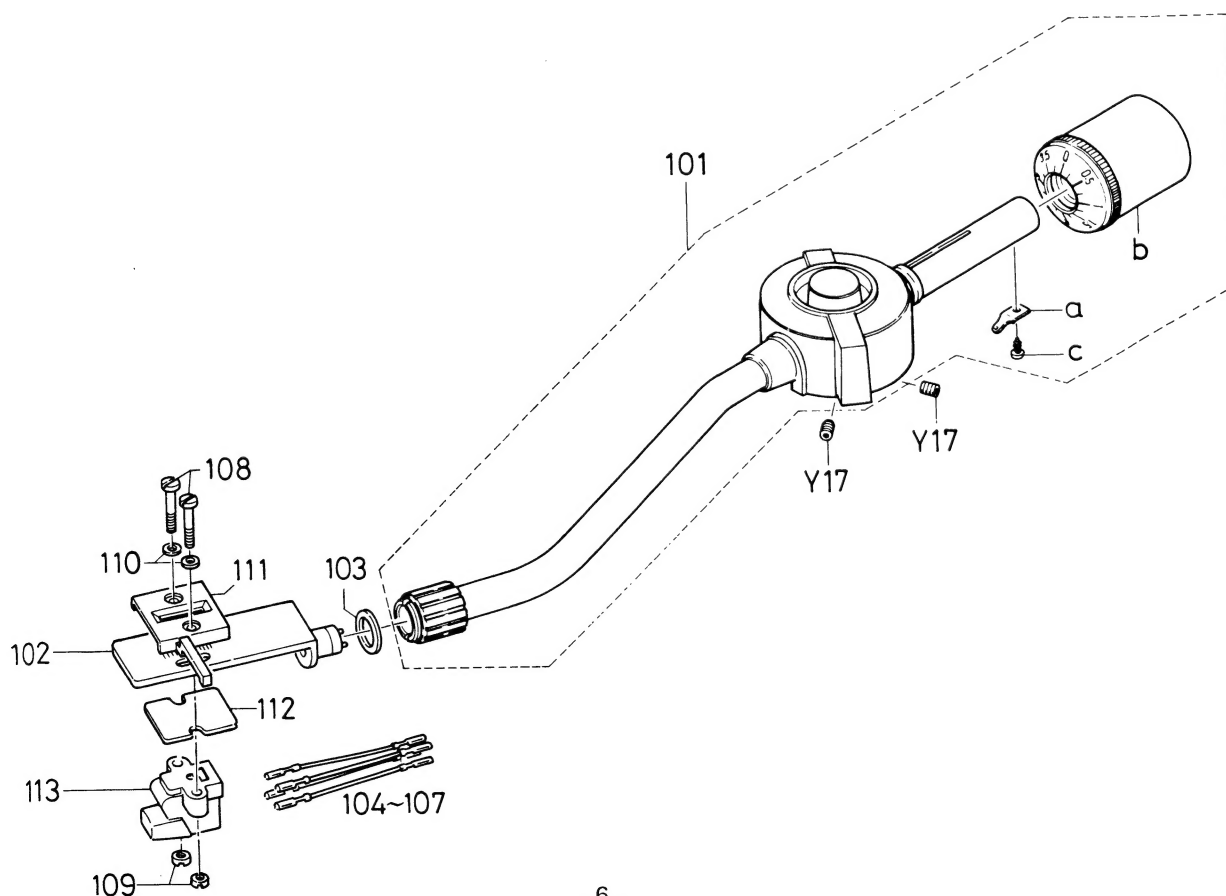
PARTS LIST

Ref. No.	Part No.	Description	Q'ty	Ref. No.	Part No.	Description	Q'ty
MECHANISM (PM1005UM)				SCREW MOUTING			
M1	141-0-581T-08900	Gear Assembly, Main Gear	1	Y1		Screw, Pan Head 3 x 6mm	2
M2	141-0-731T-65100	Slide Assembly, Main Slide	1	Y2		Screw, Pan Head 3 x 8mm	1
M3	141-2-453T-30701	Washer, GNW5.2 x 8 x 0.25mm	1	Y3		Screw, Pan Head 3 x 10mm	2
M4	141-2-457T-23200	Special Washer, "E" Ring 4mm	2	Y4		Screw, Pan Head 3 x 14mm	2
M5	141-0-747T-17500	Bracket Lever Assembly, Life Up Lever Mtg.	1	Y5		Screw, Flat Head 3 x 10mm	1
M6	141-0-741T-20700	Lever Assembly, Lift Up Lever	1	Y6		Screw, Binding Head 4 x 12mm	4
M7	141-2-853T-51100	Plate Spring, Lift Up	1	Y8		Screw, Tapping 2.6 x 6mm	1
M8	141-2-457T-23100	Special Washer, "E" Ring 3mm	1	Y9		Screw, Tapping 3 x 12mm	1
M9	141-2-472T-01001	Lug, Earth	1	Y10		Screw, Tapping 3 x 4mm	1
M10	123-2-472R-00600	Lug, Earth	1	Y11		Screw, Tapping 3 x 6mm	2
M11	141-0-351T-47100	Bracket Mounting Assembly	1	Y12		Screw, Tapping 3 x 8mm	16
M12	141-0-751T-02800	Shaft Assembly, Turn Table	1	Y13		Nut, Hexagon 2.6mm	1
M13	141-2-742T-06700	Lever, Trip	1	Y14		Nut, Hexagon 3mm	7
M14	141-2-742T-22300	Lever, Switch Operation	1	Y15		Washer, Spring 2.6mm	1
M15	141-2-457T-23000	Special Washer, Lever (M14) Mtg. "E" Ring 2mm	1	Y16		Screw, Headless 3 x 4mm	1
M16	4-527T-10800	DC Motor	1	Y17		Screw, Headless 4 x 4mm	2
M17	141-2-661T-71800	Pulley, Motor Mtg.	1	Y18		Screw, Headless with Hexagon Hole 3 x 4mm	2
M18	141-0-742T-25400	Lever Assembly, Arm Lever	1	Y19		Screw, Tapping with Washer 3 x 8mm	11
M19	141-2-753T-52600	Shaft, AUTO RETURN ADJUST	1	Y20		Screw, Tapping with Washer 3 x 10mm	6
M20	141-2-457T-23101	Special Washer, Shaft (M19) Mtg.	1	Y21		Screw, Tapping with Washer 3 x 12mm	18
M21	141-2-851T-73500	Coil Spring, Arm Lever Restore	1	Y22		Washer, 3 x 10 x 0.5mm	2
M22	141-0-577T-06100	Bracket Bearing Assembly, Lift Up	1	Y24		Washer, 3 x 8 x 0.5mm	1
M23	141-0-573T-09601	Bearing Assembly, Arm Stand	1	Y25		Hexagon Nut, 12φ x 0.75mm	1
M24	141-2-378T-09000	Bracket, Motor Mtg.	1				
M25	141-2-447T-38600	Cushion, Motor Mtg.	6				
M26	141-2-421T-27300	Special Screw, Motor Mtg.	3				
	or 141-2-462T-30800	Pipe	3				
	141-2-453T-01700	Washer, GNW 3 x 10 x 1mm	3				
M27	123-2-472R-00401	Pan Head Screw 2.6 x 8mm Lug, Earth	3 1				

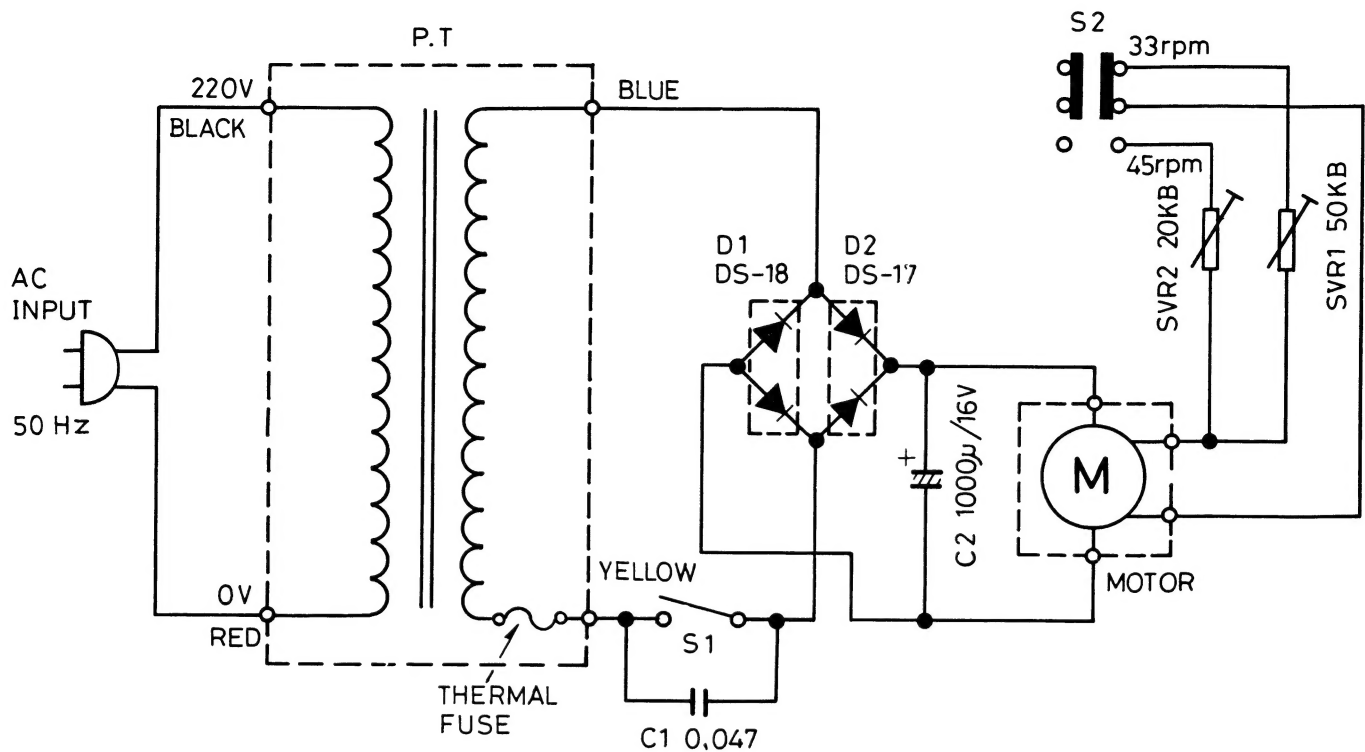
ARM EXPLODED VIEW



Ref. No.	Part No.	Description	Q'ty
SCREW MOUTING			
Y1		Screw, Pan Head 3 x 6mm	2
Y2		Screw, Pan Head 3 x 8mm	1
Y3		Screw, Pan Head 3 x 10mm	2
Y4		Screw, Pan Head 3 x 14mm	2
Y5		Screw, Flat Head 3 x 10mm	1
Y6		Screw, Binding Head 4 x 12mm	4
Y8		Screw, Tapping 2.6 x 6mm	1
Y9		Screw, Tapping 3 x 12mm	1
Y10		Screw, Tapping 3 x 4mm	1
Y11		Screw, Tapping 3 x 6mm	2
Y12		Screw, Tapping 3 x 8mm	16
Y13		Nut, Hexagon 2.6mm	1
Y14		Nut, Hexagon 3mm	7
Y15		Washer, Spring 2.6mm	1
Y16		Screw, Headless 3 x 4mm	1
Y17		Screw, Headless 4 x 4mm	2
Y18		Screw, Headless with Hexagon Hole 3 x 4mm	2
Y19		Screw, Tapping with Washer 3 x 8mm	11
Y20		Screw, Tapping with Washer 3 x 10mm	6
Y21		Screw, Tapping with Washer 3 x 12mm	18
Y22		Washer, 3 x 10 x 0.5mm	2
Y24		Washer, 3 x 8 x 0.5mm	1
Y25		Hexagon Nut, 12φ x 0.75mm	1

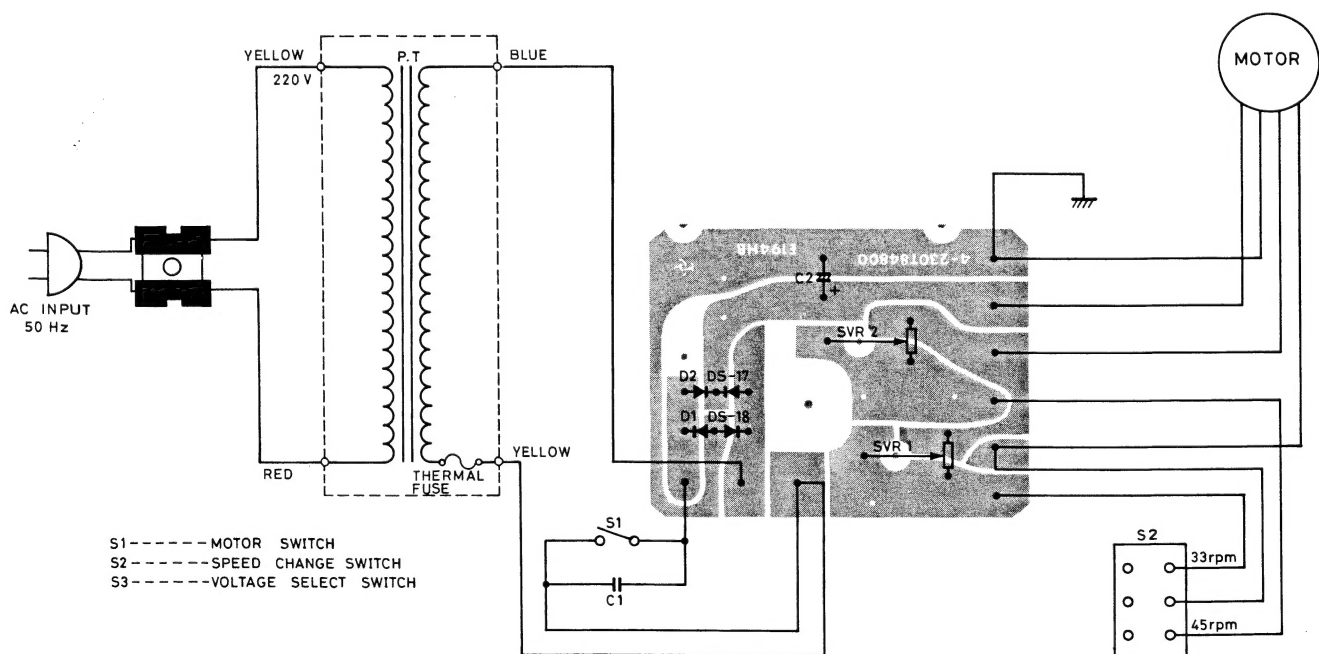


SCHEMATIC DIAGRAM



S1 MOTOR SWITCH
S2 SPEED CHANGE SWITCH

WIRING DIAGRAM



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